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B. TECH.

THEORY EXAMINATION (SEM-VIII) 2016-17 COMPUTER AIDED PROCESS PLANNING

Time: 3 Hours Max. Marks: 100

Note: Be precise in your answer. In case of numerical problem assume data wherever not provided.

SECTION - A

1. Attempt all parts of the following questions:

 $10 \times 2 = 20$

- (a) State the principle of CAPP.
- **(b)** What do you understand by forward and backward planning?
- (c) What do you understand by CIM?
- (d) Define totally integrated process planning system
- (e) What do you understand by the term Group Technology?
- **(f)** What is the importance of Generative CAPP system?
- (g) Define manufacturing tolerances.
- (h) What is the reason for selection of machining parameters?
- (i) Explain benefits of CAPP.
- (j) What do you understand by capacity planning system

SECTION - B

2. Attempt any five parts of the following questions:

 $5 \times 10 = 50$

- (a) Differentiate between manual and experienced based process planning.
- **(b)** What are the capabilities that a manufacturing system must possess in order to be flexible?
- (c) How we use process planning for rotational and prismatic part.
- (d) What do you mean by cellular manufacturing? Enlist its advantages.
- (e) Explain expert system. How it helps in process of CAPP.
- **(f)** Explain tolerance/cost relationship using graph.
- **(g)** What are the major advantages of mathematical approach over conventional approach in determination of machining parameters?
- (h) What are the major criteria for selecting a CAPP system and what are benefits of CAPP.

SECTION - C

Attempt any two parts of the following questions:

 $2 \times 15 = 30$

- **3** Explain with net sketches the variant and generative approaches of CAPP system with advantages and disadvantages.
- **4** Explain any three generative process planning system. What are the advantages of process planning system?
- What is flexibility in a manufacturing system? Explain the components of a manufacturing system.